INSTALLATION INSTRUCTIONS FOR 7 BUTTON ELECTRONIC OVEN CONTROL BOARD PART NOS. 316455400, 316455410, 316455420



WARNING! Electrical Shock Hazard



To avoid risk of electrical shock, personal injury or death; disconnect electrical power before servicing.

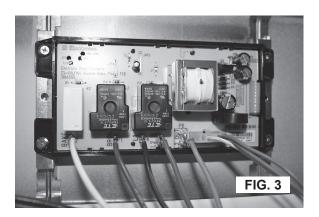
- Disconnect power to the range. For this installation the only tools you will need is a #1 square inch screwdriver and needle nose pliers.
- Access to the control board is through the back panel, so pull the range out enough to get to it. Remove the three (3) screws at the bottom first and then the one top screw at the center. Remove the back access panel. See Figures 1 and 2.

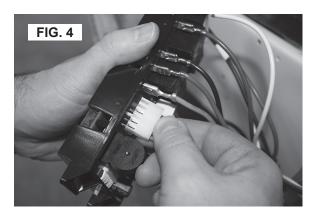


Mounting screws

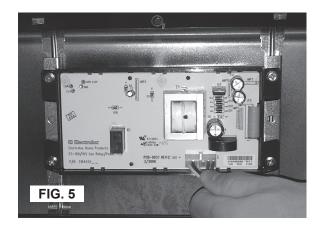


3. The board is connected to the range by four (4) screws. Either write down the codes that go with each colored wire or take the new board, line it up with the old board and remove each wire individually and plug into the correct spot on the new board. Make sure each wire fits tight on the new terminals. See Figures 3 and 4.

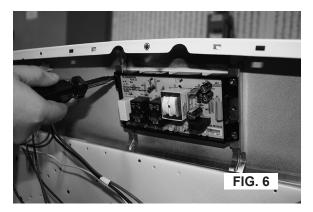




 If you have a gas range, your oven board is #316455410. Remove electrical plug from old board and plug into new board. See Figure 5.



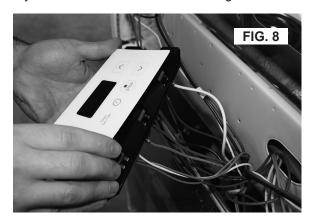
5. Remove the screws holding the old board in place and take out board. See Figure 6.



6. Carefully remove overlay across the front of the old board. Make sure not to damage it. See Figure 7.



7. Line the overlay up on the new board and press it into place. There should be enough adhesive left to firmly adhere to the new board. See Figure 8.



8. Set board back in place and secure with the four screws. See Figure 9.



Reconnect power and make sure controls work properly.
Re-install back panel.